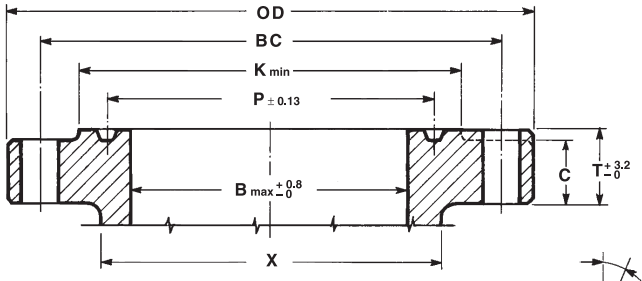
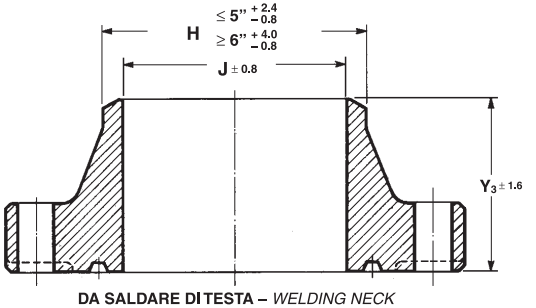
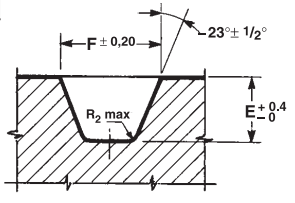
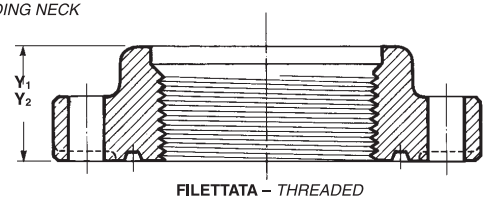




DA SALDARE DI TESTA – *WELDING NECK*



$R_2 = \begin{cases} \frac{0.79}{1.59} \text{ per for } F \begin{cases} = 8.73 \text{ e } 11.91 \\ = 13.49 \text{ e } 16.67 \end{cases} \end{cases}$



FILETTATA – *THREADED*

207 BAR = 20,7 MPa = 3000 PSI

NOMINAL SIZE AND BORE OF FLANGE	DIMENSIONI BASE FLANGIA *BASIC FLANGE DIMENSIONS*						DIMENSIONI BULLONERIA E FORATURA *BOLTING DIMENSIONS*						DIMENSIONI SCANALATURA PER GIUNTO AD ANELLO E FACCIA DELLA FLANGIA *RING-JOINT GROOVE AND FLANGE FACING DIMENSIONS*				DIMENSIONI DEL COLLARE E FORO DELLA FLANGIA *HUB AND BORE DIMENSIONS*				
	DN FORO DELLA FLANGIA	"VECCHIO" DN *OLD NOMINAL SIZE OF FLANGE*	DIAM. ESTERNO *OUTSIDE DIAM.*	SPESSORE TOTALE *TOTAL THICKNESS*	SPESSORE BASE *BASIC THICKNESS (min.)*	DIAM. DEL COLLARE *DIAM. OF HUB*	DIAM. CERCHIO FORI *DIAM. OF BOLT CIRCLE*	NUMERO BULLONI *NUMBER OF BOLTS*	DIAM. BULLONI *DIAM. OF BOLTS*	DIAM. FORI *DIAM. OF BOLT HOLES*	LUNGH. TIRANTI *LENGTH OF STUD BOLTS*	N° ANELLO R o RX *RING NUMBER R OR RX*	DIAM. MEDIO ANELLO E SCANAL. DI TIPO R *PITCH DIAM. OF TYPE R RING & GROOVE*	LARGH. SCANALAT. *WIDTH OF GROOVE*	PROFOND. SCANALAT. *DEPTH OF GROOVE*	DIAMETRO DEL RISALTO *DIAM. OF RAISED FACE*	ALTEZZA TOTALE *HUB LENGTH*		DIAM. DEL COLLARE AL PUNTO DI SALD. *NECK DIAM. WELDING NECK LINE PIPE FLANGE*	FORO WN *HOLE WN*
																	FILETTATE *THREADED*		DA SALD. DI TESTA *WELDING NECK LINE PIPE FLANGE*		
																	LINE PIPE *LINE PIPE*	CASING *CASING*			
B	B		OD	T	C	X	BC				L		P	F	E	K	Y1	Y2	Y3	H	J
2 1/16	52,4	2	216,0	46,0	38,1	104,8	165,1	8	7/8	25,5	152,5	24	95,25	11,91	7,94	124,0	65,0	–	65,0	60,5	Da precisare dal cliente *To be specified by the purchaser*
2 9/16	65,1	2 1/2	244,5	49,2	41,3	123,8	190,5	8	1	28,5	165,0	27	107,95	11,91	7,94	136,5	71,5	–	71,5	73,2	
3 1/8	79,4	3	241,5	46,0	38,1	127,0	190,5	8	7/8	25,5	152,5	31	123,83	11,91	7,94	155,5	62,0	–	74,5	88,9	
4 1/16	103,2	4	292,0	52,4	44,5	158,8	235,0	8	1 1/8	32,0	178,0	37	149,23	11,91	7,94	181,0	78,0	89,0	89,0	114,3	
7 1/16	179,4	6	381,0	63,5	55,6	235,0	317,5	12	1 1/8	32,0	203,0	45	211,14	11,91	7,94	241,5	93,5	114,5	135,0	168,4	
9	228,6	8	470,0	71,4	63,5	298,5	393,7	12	1 3/8	38,0	229,0	49	269,88	11,91	7,94	308,0	109,5	127,0	170,0	219,2	
11	279,4	10	546,0	77,8	69,9	368,3	469,9	16	1 3/8	38,0	241,5	53	323,85	11,91	7,94	362,0	118,0	133,5	192,0	273,1	
13 5/8	346,1	12	609,5	87,3	79,4	419,1	533,4	20	1 3/8	38,0	260,5	57	381,00	11,91	7,94	419,0	125,5	125,5	208,0	323,8	
16 3/4	425,5	16	705,0	100,0	88,9	508,0	616,0	20	1 5/8	44,5	298,5	66	469,90	16,67	11,11	524,0	144,5	144,5	227,0	406,4	
20 3/4	527,1	20	857,0	120,7	108,0	622,3	749,3	20	2	54,0	368,5	74	584,20	19,84	12,70	648,0	171,5	171,5	261,0	508,0	

DIMENSIONS IN MM.