



# DIMENSIONI E PESI DEI TUBI SALDATI E SENZA SALDATURA

## DIMENSIONS AND WEIGHTS OF SEAMLESS AND WELDED STEEL PIPE

**ANSI B 36.10**

DIMENSIONS IN MM.

DN	Ø	Spessore Thickness	STD XS / XXS	Schedule	Ø I	Kg./M	DN	Ø	Spessore Thickness	STD XS / XXS	Schedule	Ø I	Kg./M		
1/8"	10,3	1,2		10s	7,9	0,28	1 1/2"	48,3	1,7		5s	44,9	1,90		
		1,7	STD	40s-40	6,8	0,36			2,8		10s	42,7	3,12		
		2,4	XS	80s-80	5,5	0,46			3,7	STD	40s-40	40,9	4,05		
1/4"	13,7	1,7		10s	10,3	0,49			5,1		80s-80	38,1	5,40		
		2,2	STD	40s-40	9,2	0,63			7,1		160	34,0	7,23		
		3,0	XS	80s-80	7,7	0,81			10,2	XXS		27,9	9,54		
3/8"	17,10	1,7		10s	13,7	0,63	2"	60,3	1,7		5s	56,9	2,38		
		2,3	STD	40s-40	12,5	0,85					2,8		10s	54,7	3,93
		3,2	XS	80s-80	10,7	1,10					3,9	STD	40s-40	52,5	5,44
1/2"	21,3	1,7		5s	17,9	0,80			5,5	XS	80s-80	49,3	7,48		
		2,1		10s	17,1	1,00			8,7		160	42,9	11,10		
		2,8	STD	40s-40	15,8	1,26	2 1/2"	73,0	2,1		5s	68,8	3,68		
		3,7	XS	80s-80	13,9	1,62					3,0		10s	67,0	5,26
		4,8		160	11,8	1,95					5,2	STD	40s-40	62,7	8,62
7,5	XXS		6,4	2,54			7,0	XS	80s-80	59,0	11,40				
3/4"	26,7	1,7		5s	23,3	1,03			9,5		160	54,0	14,90		
		2,1		10s	22,5	1,28			14,0	XXS		45,0	20,40		
		2,9	STD	40s-40	20,9	1,68	3"	88,9	2,1		5s	84,7	4,51		
		3,9	XS	80s-80	18,8	2,19					3,0		10s	82,9	6,45
		5,6		160	15,5	2,88					5,5	STD	40s-40	77,9	11,30
7,8	XXS		11,0	3,63			7,6	XS	80s-80	73,7	15,30				
1"	33,4	1,7		5s	30,0	1,29			11,1		160	66,6	21,30		
		2,8		10s	28,1	2,08			15,2	XXS		58,4	27,70		
		3,4	STD	40s-40	26,6	2,50	3 1/2"	101,6	2,1		5s	97,4	5,17		
		4,5	XS	80s-80	24,3	3,23					3,0		10s	95,6	7,40
		6,4		160	20,7	4,23					5,7	STD	40s-40	90,1	13,60
9,7	XXS		15,2	5,45			8,1	XS	80s-80	85,4	18,60				
1 1/4"	42,2	1,7		5s	38,8	1,65	4"	114,30	2,1		5s		5,84		
		2,8		10s	36,6	2,69					3,0		10s	108,3	8,34
		3,6	STD	40s-40	35,1	3,38					6,0	STD	40s-40	102,3	16,10
		4,9	XS	80s-80	32,5	4,46					8,6	XS	80s-80	97,2	22,30
		6,4		160	29,5	5,60					11,1		120	92,0	28,30
		9,7	XXS		22,8	7,75					13,5		160	87,3	33,50
								17,1	XXS		80,1	41,00			

Secondo NORMA ANSI B 36.19

N.B. - Per spessori diversi da quelli indicati, il peso può essere ricavato con la seguente formula:  $\frac{24,65 (D-T) T}{1000}$

N.B. - For different thicknesses than the ones stated the weight can be obtained through the following formula:  $\frac{24,65 (D-T) T}{1000}$





# DIMENSIONI E PESI DEI TUBI SALDATI E SENZA SALDATURA

## DIMENSIONS AND WEIGHTS OF SEAMLESS AND WELDED STEEL PIPE

**ANSI B 36.10**

DIMENSIONS IN MM.

DN	Ø	Spessore Thickness	STD XS / XXS	Schedule	Ø I	Kg./M
5"	141,3	2,8		5s	135,7	9,45
		3,4		10s	134,5	11,6
		6,6	STD	40s-40	128,2	21,8
		9,5	XS	80s-80	122,3	31,0
		12,7		120	115,9	40,3
		15,9		160	109,6	49,1
		19,0	XXS		103,2	57,4
		6"	168,3	2,8		5s
3,4				10s	161,5	13,8
7,1	STD			40s-40	154,1	28,3
11,0	XS			80s-80	146,3	42,6
14,3				120	139,7	54,2
18,3				160	131,7	67,6
8"	219,3	2,8		5s	216,3	14,8
		3,8		10s	211,5	20,0
		6,4		20	206,4	33,3
		7,0		30	205,0	36,8
		8,2	STD	40s-40	202,7	42,5
		10,3		60	198,5	53,1
10"	273,0	12,7	XS	80s-80	193,7	64,6
		14,3			190,7	72,1
		15,1		100	188,9	75,8
		18,3		120	182,5	90,4
		20,6		140	177,8	101,0
		22,2	XXS		174,6	108,0
		23,0		160	173,1	111,0

DN	Ø	Spessore Thickness	STD XS / XXS	Schedule	Ø I	Kg./M
10"	273,0	3,4		5s	266,2	22,6
		4,2		10s	264,6	27,8
		6,4		20	260,4	41,8
		7,8		30	257,5	51,0
		9,3	STD	40s-40	254,5	60,3
		12,7	XS	60	247,7	81,5
		12,7		80s	247,7	81,5
		15,1		80	242,9	95,8
12"	323,8	18,3		100	236,5	115,0
		21,4		120	230,2	133,0
		25,4	XXS	140	222,3	155,0
		28,6		160	215,9	172,0
		4,0		5s		33,0
		4,6		10s	314,6	36,0
		6,4		20	311,2	49,7
		8,4		30	307,1	65,2
14"	355,6	9,5	STD	40s	304,8	73,8
		10,3		40	303,2	79,7
		12,7		80s	298,5	97,4
		12,7	XS		298,5	97,4
		14,3		60	295,3	109,0
		17,5		80	288,9	132,0
		21,4		100	281,0	160,0
		25,4	XXS	120	273,1	187,0
16"	426,7	28,6		140	266,7	208,0
		33,3		160	257,2	239,0
		4,0		5s	347,6	34,2
		4,8		10s	346,0	41,7
		6,4		10	342,9	54,7
		7,9		20	339,8	67,9
		9,5	STD	40s-30	336,6	81,3
		11,1		40	333,3	94,5
18"	476,3	12,7	XS		330,2	107,0
		12,7		80s	330,2	107,0

Secondo NORMA ANSI B 36.19

N.B. - Per spessori diversi da quelli indicati, il peso può essere ricavato con la seguente formula:  $\frac{24,65 (D-T) T}{1000}$

N.B. - For different thicknesses than the ones stated the weight can be obtained through the following formula:  $\frac{24,65 (D-T) T}{1000}$





# DIMENSIONI E PESI DEI TUBI SALDATI E SENZA SALDATURA

## DIMENSIONS AND WEIGHTS OF SEAMLESS AND WELDED STEEL PIPE

**ANSI B 36.10**

DIMENSIONS IN MM.

DN	Ø	Spessore Thickness	STD XS / XXS	Schedule	Ø I	Kg./M	DN	Ø	Spessore Thickness	STD XS / XXS	Schedule	Ø I	Kg./M
<b>14"</b>		15,1		60	325,4	127,0	<b>18"</b>		19,0		60	419,1	206,0
		19,0		80	317,5	158,0			23,8		80	409,5	255,0
		23,8		100	307,9	195,0			29,4		100	398,5	310,0
		27,8		120	300,0	224,0			34,9		120	387,4	363,0
		31,8		140	292,1	253,0			39,7		140	377,9	408,0
		35,7		160	284,2	281,0			45,2		160	366,7	459,0
<b>16"</b>	406,4	4,2		5s	398,0	46,8	<b>20"</b>	508,0	4,8		5s	498,4	59,2
		4,8		10s	396,8	53,2			5,5		10s	497,0	68,5
		6,4		10	393,7	62,6			6,4		10	495,2	78,5
		7,9		20	390,6	77,9			9,5	STD	40s-20	489,0	117,0
		9,5	STD	40s-30	387,4	93,2			12,7	XS	80s-30	482,6	155,0
		12,7	XS	80s-40	381,0	123,0			15,1		40	477,8	183,0
		16,7		60	373,1	160,0			20,6		60	466,8	248,0
		21,4		80	363,5	203,0			26,2		80	455,6	311,0
		26,2		100	354,0	245,0			32,5		100	442,9	381,0
		31,0		120	344,5	286,0			38,1		120	431,8	441,0
		36,5		140	333,3	333,0			44,4		140	419,1	508,0
		40,5		160	325,4	365,0			50,0		160	408,0	564,0
<b>18"</b>	457,2	4,2		5s	448,8	46,8	<b>22"</b>	558,8	6,4		10	546,1	86,5
		4,8		10s	446,7	53,2			9,5	STD	40s-20	539,8	129,0
		6,4		10	444,3	70,6			12,7	XS	80s-30	533,4	171,0
		7,9		20	441,4	87,8							
		9,5	STD	40s	438,2	105,0							
		11,1		30	434,9	122,0							

Secondo NORMA ANSI B 36.19

N.B. - Per spessori diversi da quelli indicati, il peso può essere ricavato con la seguente formula:  $\frac{24,65 (D-T) T}{1000}$

N.B. - For different thicknesses than the ones stated the weight can be obtained through the following formula:  $\frac{24,65 (D-T) T}{1000}$





# DIMENSIONI E PESI DEI TUBI SALDATI E SENZA SALDATURA

## DIMENSIONS AND WEIGHTS OF SEAMLESS AND WELDED STEEL PIPE

**ANSI B 36.10**

DIMENSIONS IN MM.

DN	Ø	Spessore Thickness	STD XS / XXS	Schedule	Ø I	Kg./M
22"		22,2		60	514,4	294,0
		28,6		80	501,7	374,0
		34,9		100	489,0	451,0
		41,3		120	476,3	526,0
		47,6		140	463,6	600,0
		54,0		160	450,9	671,0
24"	609,6	5,5		5s	598,6	82,6
		6,4		10s	596,8	94,4
		6,4		10	596,8	94,4
		9,5	STD	40s-20	590,6	141,0
		12,7	XS	80s	584,2	187,0
		14,3		30	581,1	210,0
		17,5		40	574,6	255,0
		24,6		60	560,4	355,0
		31,0		80	547,7	441,0
		38,9		100	531,8	547,0
		46,0		120	517,6	639,0
		52,4		140	504,9	719,0
59,5		160	490,5	807,0		
26"	660,4	7,9		10	644,6	128,0
		9,5	STD	40s	641,4	153,0
		12,7	XS	80s-20	635,0	203,0
		14,3			631,9	227,0
		15,9			628,6	252,0
		17,5			625,4	277,0
		19,0			622,4	301,0
		20,6			619,2	325,0
		22,2			616,0	350,0
		23,8			612,8	374,0
		25,4			609,6	398,0

DN	Ø	Spessore Thickness	STD XS / XXS	Schedule	Ø I	Kg./M
28"	711,2	7,9		10	695,4	137,0
		9,5	STD	40s	692,2	165,0
		12,7	XS	80s-20	685,8	219,0
		14,3			682,6	245,0
		15,9		30	679,5	272,0
		17,5			676,2	299,0
		19,0			673,2	325,0
		20,6			670,0	351,0
		22,2			666,8	378,0
		23,8			663,6	404,0
25,4			660,4	430,0		
30"	762,0	7,9		10	746,2	147,0
		9,5	STD	40s	743,0	177,0
		12,7	XS	80s-20	736,6	235,0
		14,3			733,4	263,0
		15,9		30	730,3	292,0
		17,5			727,0	321,0
		19,0			724,0	349,0
		20,6			720,8	377,0
		22,2			717,6	405,0
		23,8			714,4	434,0
25,4			711,2	461,0		
32"	812,8	7,9		10	797,0	157,0
		9,5	STD	40s	793,8	189,0
		12,7	XS	80s-20	787,4	251,0
		14,3			784,2	281,0
		15,9		30	781,1	312,0
		17,5		40	777,8	343,0
		19,0			774,8	373,0
		20,6			771,6	403,0
		22,2			768,4	433,0
		23,8			765,2	463,0
25,4			762,0	493,0		

Secondo NORMA ANSI B 36.19

N.B. - Per spessori diversi da quelli indicati, il peso può essere ricavato con la seguente formula:  $\frac{24.65 (D-T) T}{1000}$

N.B. - For different thicknesses than the ones stated the weight can be obtained through the following formula:  $\frac{24.65 (D-T) T}{1000}$





# DIMENSIONI E PESI DEI TUBI SALDATI E SENZA SALDATURA

## DIMENSIONS AND WEIGHTS OF SEAMLESS AND WELDED STEEL PIPE

**ANSI B 36.10**

DIMENSIONS IN MM.

DN	Ø	Spessore Thickness	STD XS / XXS	Schedule	Ø I	Kg./M	DN	Ø	Spessore Thickness	STD XS / XXS	Schedule	Ø I	Kg./M		
34"	863,6	7,9		10	847,8	167,0	40"		15,9			984,2	391,0		
		9,5	STD	40s	844,6	201,0			17,5		981,0	430,0			
		12,7	XS	80s-20	838,2	266,0			19,0		978,0	468,0			
		14,3			835,0	299,0			20,6		974,8	506,0			
		15,9		30	831,9	332,0			42"	1066,8	8,7			1049,4	228,0
		17,5		40	828,6	365,0					9,5	40s	1047,8	248,0	
		19,0			825,6	397,0					10,3		1046,2	269,0	
		20,6			822,4	429,0					11,1		1044,6	290,0	
		22,2			819,2	461,0					11,9		1043,0	310,0	
		23,8			816,0	493,0					12,7	80s	1041,4	330,0	
25,4			812,8	525,0	14,3		1038,2	370,0							
					15,9		1035,0	411,0							
					17,5		1031,8	452,0							
					19,0		1028,8	492,0							
36"	914,4	7,9		10	898,6	177,0			20,6			1025,6	532,0		
		9,5	STD	40s	895,4	213,0	44"	1117,6	8,7			1100,2	239,0		
		12,7	XS	80s-20	889,0	282,0			9,5	40s	1098,6	260,0			
		14,3			885,9	317,0			10,3		1097,0	282,0			
		15,9		30	882,7	352,0			11,1		1095,4	304,0			
		17,5			879,4	386,0			11,9		1093,8	325,0			
		19,0		40	876,3	421,0			12,7	80s	1092,2	346,0			
		20,6			873,2	455,0			14,3		1089,0	388,0			
		22,2			870,0	489,0			15,9		1085,8	431,0			
		23,8			866,8	523,0			17,5		1082,6	474,0			
25,4			863,6	557,0	19,0				1079,6	516,0					
38"	965,20	7,9			949,4	187,0			20,6			1076,4	558,0		
		8,7			947,8	206,0	46"	1168,4	8,7			1151,0	250,0		
		9,5		40s	946,2	224,0			9,5	40s	1149,4	272,0			
		10,3			944,6	243,0			10,3		1147,8	294,0			
		11,1			943,0	262,0			11,1		1146,2	317,0			
		11,9			941,4	280,0			11,9		1144,6	340,0			
		12,7		80s	939,8	298,0			12,7	80s	1114,3	362,0			
		14,3			936,6	335,0			14,3		1139,8	406,0			
		15,9			933,4	372,0			15,9		1136,6	451,0			
		17,5			930,2	408,0			17,5		1133,4	496,0			
		19,0			927,2	444,0			19,0		1130,4	540,0			
		20,6			924,0	480,0			20,6		1127,2	584,0			
		22,2			920,8	517,0			48"	1219,2	8,7			1201,8	261,0
		23,8			917,6	553,0					9,5		1200,2	284,0	
25,4			914,4	589,0	10,3						1198,4	307,0			
					11,1		1197,0	331,0							
					11,9		1195,4	355,0							
		40s	997,0	236,0	12,7		1193,8	378,0							
			995,4	256,0	14,3		1190,6	424,0							
			993,8	276,0	15,9		1187,6	471,0							
40"	1016,0	7,9			1000,2	197,0			17,5			1184,2	518,0		
		8,7			998,6	217,0			19,0			1181,2	564,0		
		9,5		40s	997,0	236,0									
		10,3			995,4	256,0									
		11,1			993,8	276,0									
		11,9			992,2	295,0									
				80s	990,6	314,0									
					987,4	353,0									

Secondo NORMA ANSI B 36.19

N.B. - Per spessori diversi da quelli indicati, il peso può essere ricavato con la seguente formula:  $\frac{24.65 (D-T) T}{1000}$

N.B. - For different thicknesses than the ones stated the weight can be obtained through the following formula:  $\frac{24.65 (D-T) T}{1000}$

